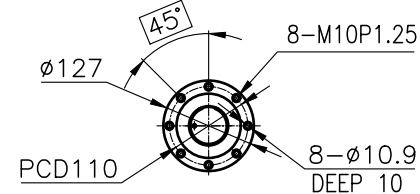
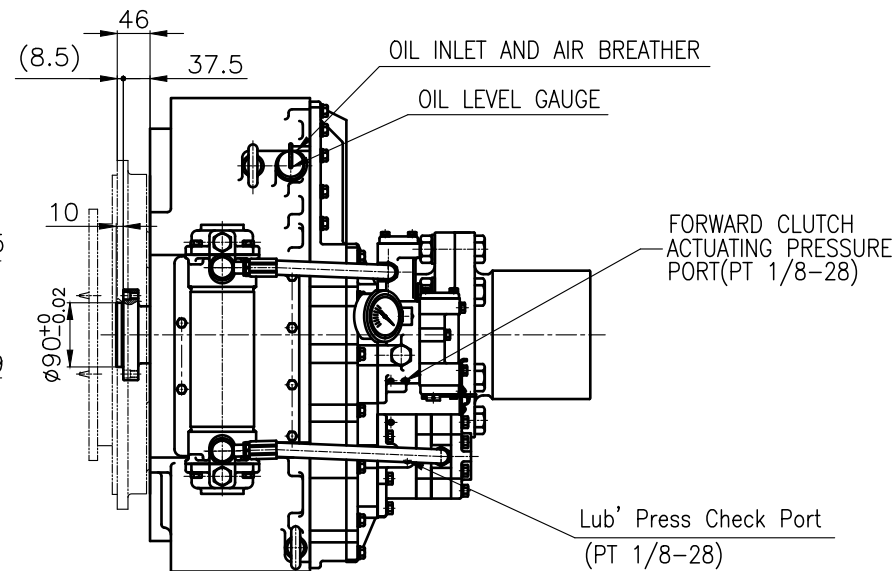


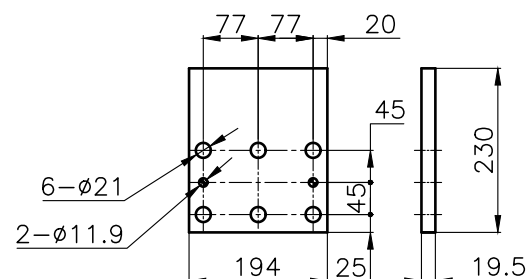
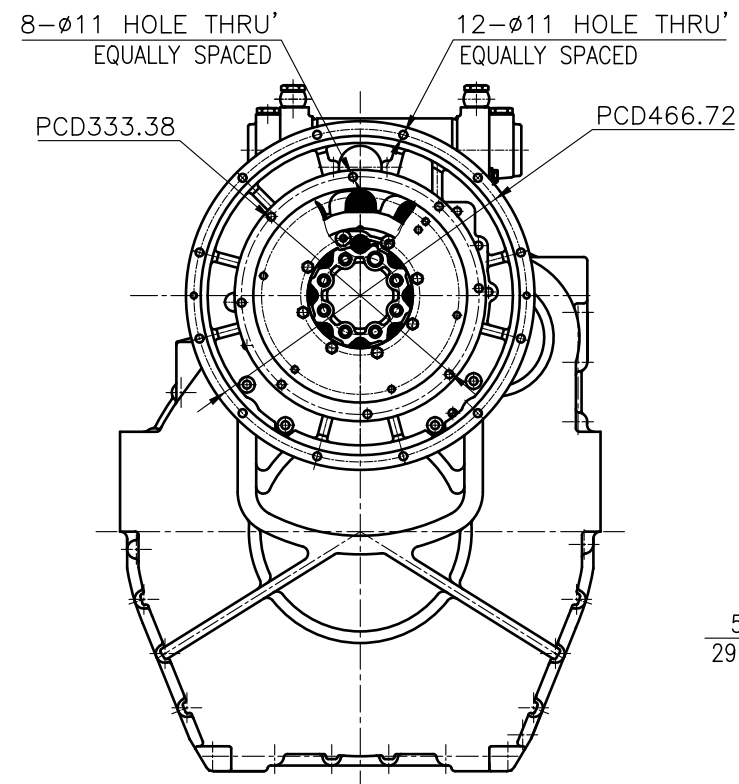
OUTPUT SHAFT COUPLING & PROPELLER COUPLING DIMENSION



INPUT COUPLING DIMENSION



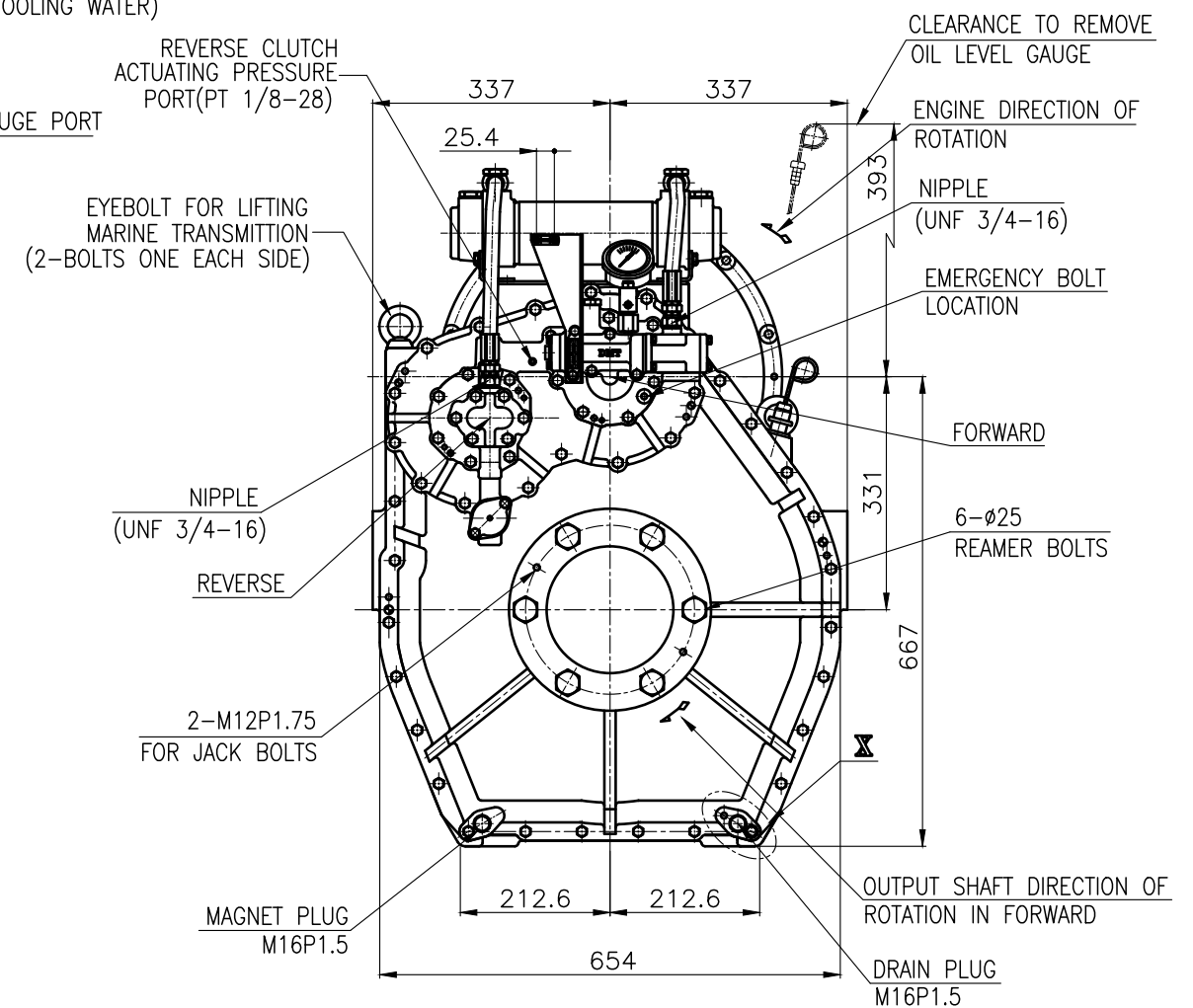
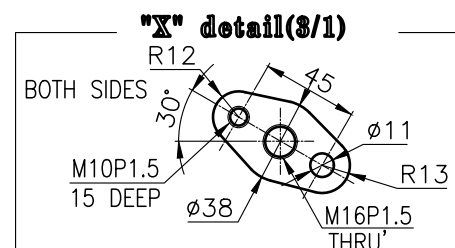
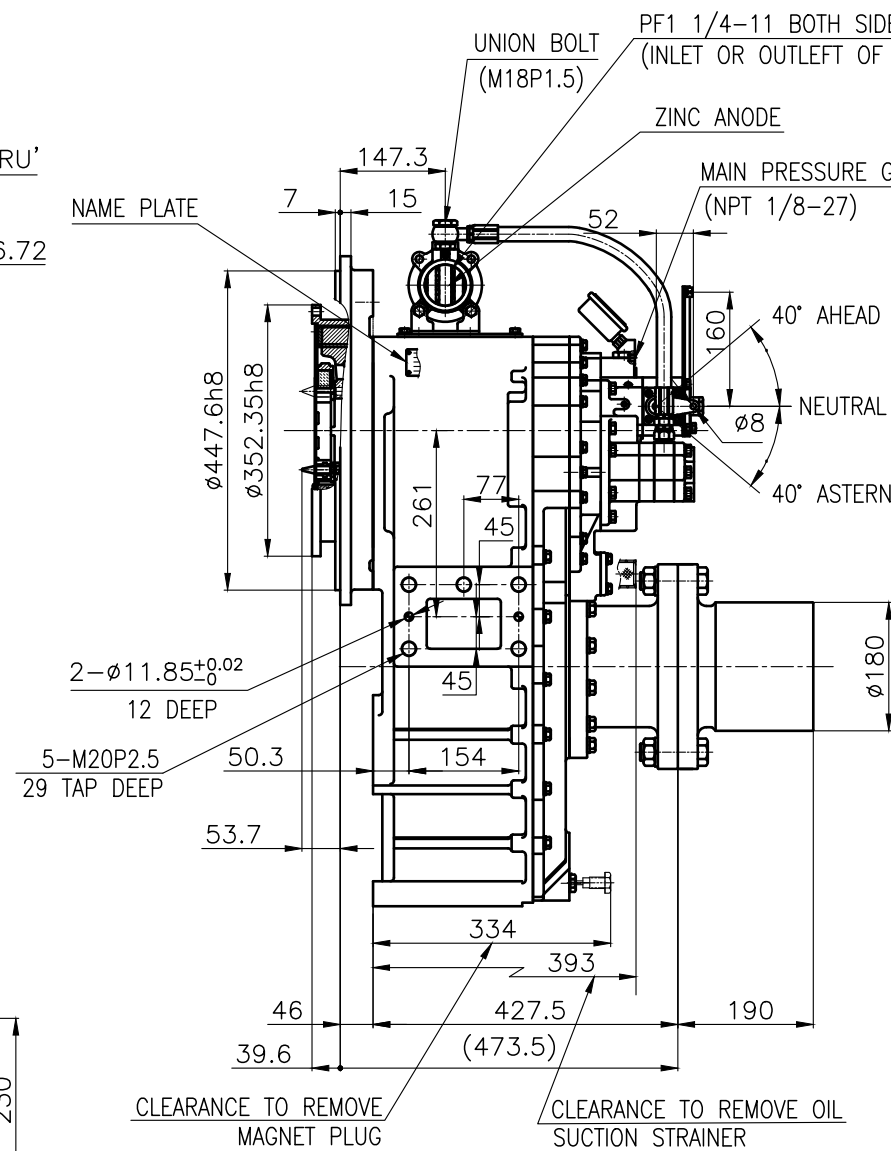
DMT180HL MARINE TRANSMISSION SPECIFICATION			
GEAR RATIO	5.15, 5.96		
TOTAL WEIGHT	APPROX. 475 Kg(DRY)		
OIL CAPACITY	APPROX. 18 L		
OIL VISCOSITY	SAE # 30		
OIL PRESSURE	1.96 ~ 2.54 MPa	CLUTCH OIL	
DIRECTION OF ROTATION IN FORWARD	INPUT	C.C.W VIEWED FROM THE STERN	
	OUTPUT	C.W VIEWED FROM THE STERN	
OIL CHANGE INTERVAL	THE FIRST 100HOURS OF INITIAL OPERATION AND EVERY 1000HOURS THEREAFTER		
SHIFTING LIMIT	UNDER 50% OF THE RATED ENGINE SPEED		
OIL COOLER	WATER FLOW 40 ~ 60 L/m		
	TEMPERATURE OF COOLING WATER		MAX 32°C
OPERATING TORQUE OF SHIFTING LEVER			UNDER 2.94Nm





BRACKET DIMENSION

REMARK (HOT)

- 1.HOUSING: SAE#2
2.DRIVING RING: SAE 11.5”
3.COUPLING TYPE : DUAL STAGE
4.APPLICATIONE ENGINE : STANDARD



정동원 차 TOLERANCE ON					번호 NO.	품 PART NO.	번	품 PART NAME	명	개 수 Q'TY	재 질 MATERIAL	규 격 SIZE	비 고 REMARKS																															
분 수 FRACTIONS		소 수 DECIMALS		각 도 ANGLES	재 질 MATERIAL					형 식 TYPE	DMT180HL		원 도 번 ORIGINAL DWG. NO.																															
± ———		± ———		± ———	 작성 DATE 2018.06.29					척 도 SCALE N/S																																		
<div>정동원 차</div> <table><tr><td>구</td><td>번</td><td>조</td><td>급</td><td>정</td></tr><tr><td>1</td><td>초과 4 이하</td><td>± 0.3</td><td>± 0.1</td><td>± 0.05</td></tr><tr><td>4</td><td>16</td><td>± 0.5</td><td>± 0.2</td><td>± 0.07</td></tr><tr><td>16</td><td>63</td><td>± 0.7</td><td>± 0.3</td><td>± 0.1</td></tr><tr><td>63</td><td>250</td><td>± 1.2</td><td>± 0.5</td><td>± 0.2</td></tr><tr><td>250</td><td>1000</td><td>± 2.0</td><td>± 0.8</td><td>± 0.3</td></tr></table>					구	번	조	급	정	1	초과 4 이하	± 0.3	± 0.1	± 0.05	4	16	± 0.5	± 0.2	± 0.07	16	63	± 0.7	± 0.3	± 0.1	63	250	± 1.2	± 0.5	± 0.2	250	1000	± 2.0	± 0.8	± 0.3	승 인 APPROVED BY JK.Kim		검 도 CHECKED BY TH.Cha		제 도 DRAWN BJ.Moon	설 계 DESIGNED	품 명 NAME MARINE TRANSMISSION			
					구	번	조	급	정																																			
					1	초과 4 이하	± 0.3	± 0.1	± 0.05																																			
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										도 번 DWG. NO.	18000GHA~B-2115DCH		개정 (REV.) 000																															
 D-I INDUSTRIAL										크 기 SIZE A 3	코-드 번 호 CODE ID. NO.																																	